



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4597-1

Job Sheet 169207



Part No: D4597-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/12/17

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP REV:A 12.03.07 AS PER DWG REV.A DD VERF:EC IPP REV:B 14.06.13 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		12/12/17	0.00	0.00	Purchasing		AT 18/02/23
110	Packaging	6 pcs		12/12/17	0.00	0.00	Packaging2		AT 18/02/23
120	QC	6 pcs		12/12/17	0.00	0.00	QC6		38 11 FEB 13 2018
130	Packaging	6 pcs		12/12/17	0.00	0.00	Packaging3 ST 103		11 FEB 23 2018
140	QC21-SA	6 Ea		12/12/17	0.00	0.00	QC21		11 FEB 23 2018
Part Op 100 - Issue P/O: <u>03855</u> Manufacture as per Dwg D4597 and supplied files Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: <u>19/02/23</u> *** → 0391062									
									DEC 05 2017 DAS 21 2.60 FEB 16 2018 FEB 28 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D4597-1P	6	0	0	0

Part Specifications

Specifications could not be found.

Plex 12/5/17 8:41 AM dart.lavoie.chantal

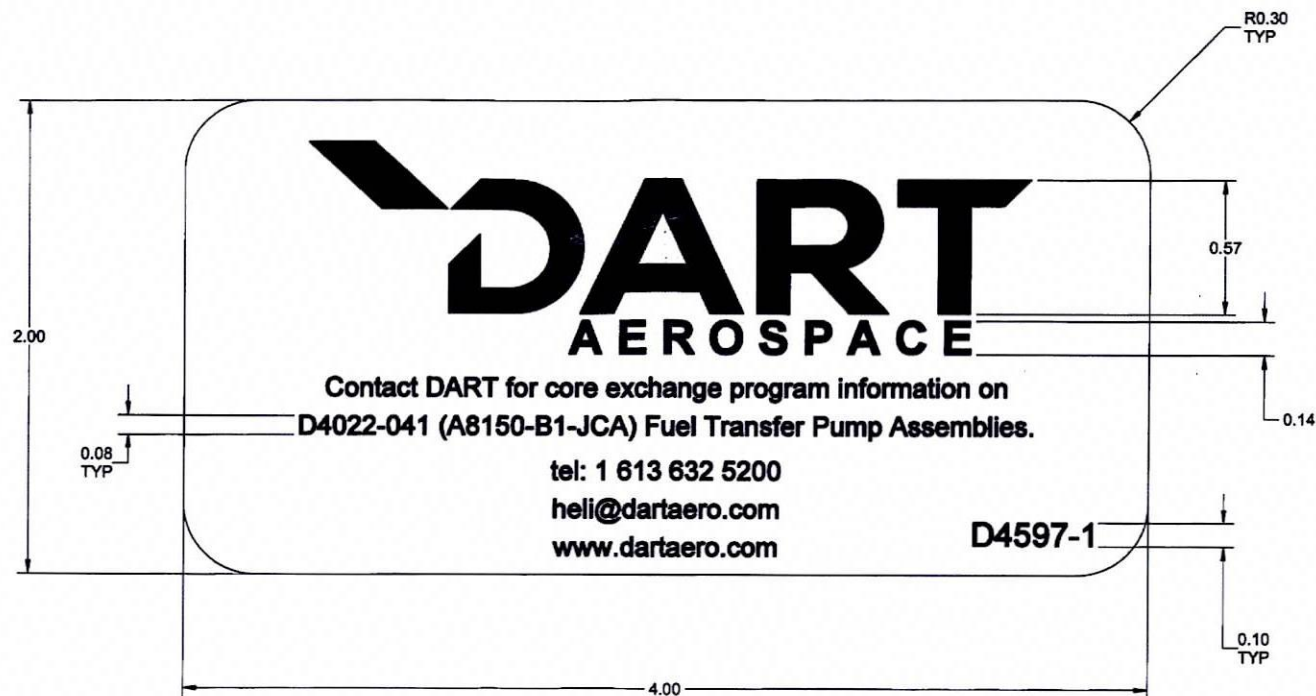
CONTAINING NO.

Placard

PART NO: D4597 - 1
Serial No/Batch: S044971
Revision:
Operation: Packaging
Change No:

Packaging

Mfg Date: 02/23/18
Job No: 169207



D4597-1 PLACARD

RELEASED
2014-06-11
[Signature]

- NOTES:**
- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) BLACK TEXT ON WHITE BACKGROUND

B	UPDATED DAS TO NEW DART LOGO	ML	14.03.03
A	NEW ISSUE	DC	12.01.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	DD	D4597	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	14.03.03	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039062**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039062

PO Date: 2/16/18

Due Date: 2/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 16 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4385-1P			Placard As Per Dwg D4385 Rev. A	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 172284											
2	D4377-1P			Placard As per Dwg D4377 Rev. A	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 172424											
3	D4597-1P			Placard As Per Dwg D4597 Rev.B	Firmed	2/23/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job# 169207											
Grand Total:											\$240.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/16/18 12:30 PM dart.lavoie.chantal

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039062

Packing Slip N°:

WO# 22057

Part N°:

Serial N°:

Description: D4385-1P, D4377-1P,

D4597-1P

Quantity:

6, 6, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

Signature:

Valerie Young

Title:

office administrator

DATE:

Feb 23, 18